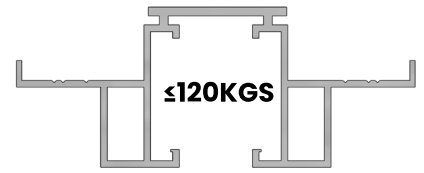


COMPLETE / COMPLETE PLUS Range

CAVITY UNITS INSTALLATION GUIDE

May, 2024



OPENING REQUIREMENTS

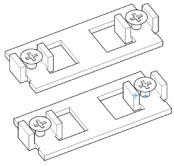
Complete Range

Height = Door height + 80mm
 Opening Width = 2 x Door Width + 60mm

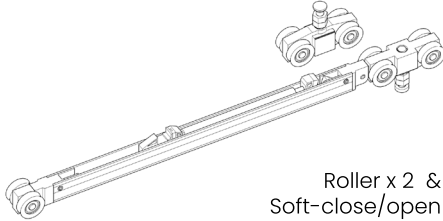
Complete Plus Range

Height = Door height + 80mm
 Opening Width = 2 x Door Width + 20mm

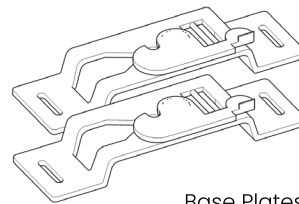
ACCESSORIES



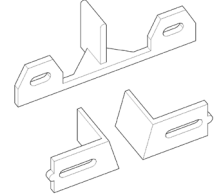
Actuators



Roller x 2 & Soft-close/open

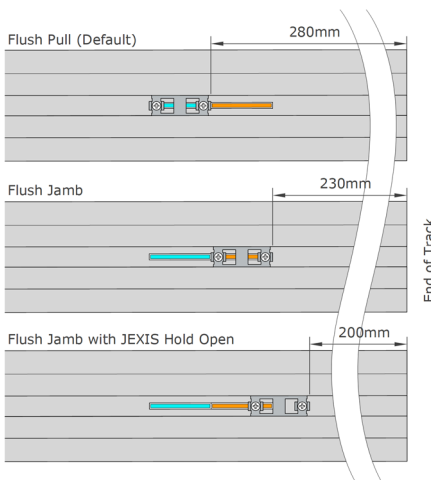


Base Plates



Guides

FOLLOW THE STEPS

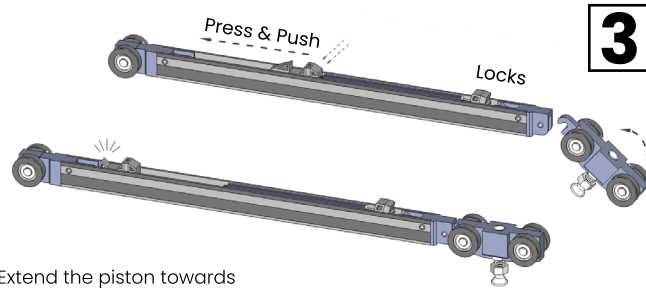


1

Fix rear soft-close actuator at the desired position as per the labels on the track.



This process needs to be done BEFORE plasterboard goes in.



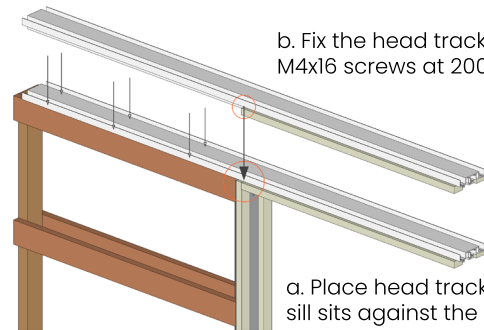
3

Extend the piston towards both ends and attach the hook roller.

Light: Doors weight 15-35kgs (Default, suitable for most internal doors)
Medium: Doors weight 30-50kgs (Option)
Heavy: Doors weight >50kgs (Option)

COMPLETE Range Head Track Assembly

2A

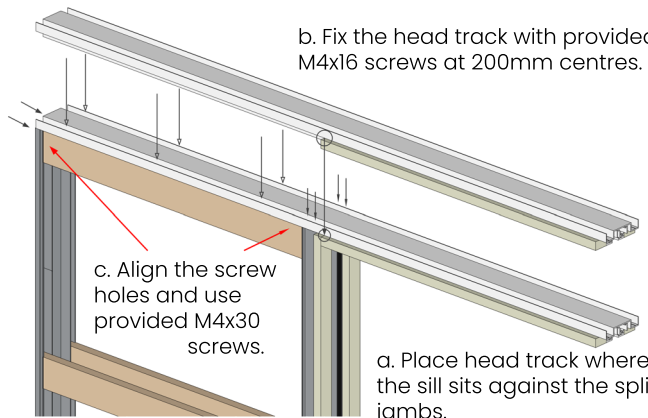


b. Fix the head track with provided M4x16 screws at 200mm centres.

a. Place head track where the sill sits against the split jamb.

COMPLETE PLUS Range Head Track Assembly

2B

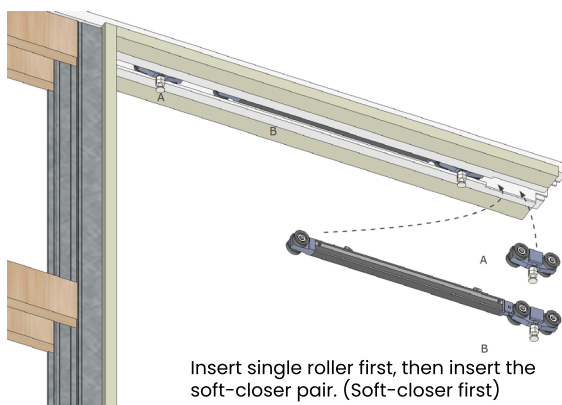


b. Fix the head track with provided M4x16 screws at 200mm centres.

a. Place head track where the sill sits against the split jamb.

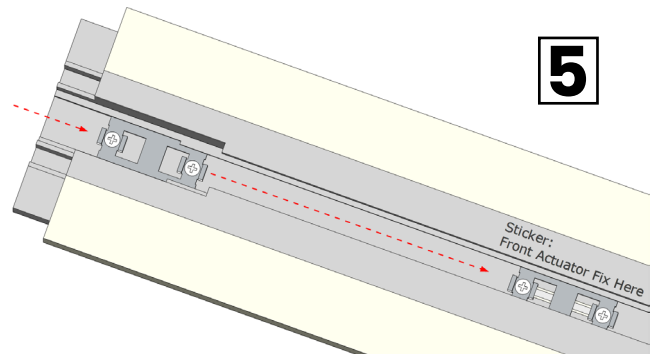
c. Align the screw holes and use provided M4x30 screws.

Fix the completed unit upwards to the top frame, use packers as necessary and make sure the unit is level and plumb.



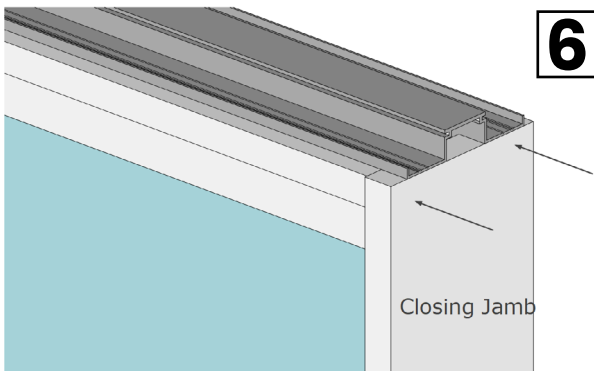
4

Insert single roller first, then insert the soft-closer pair. (Soft-closer first)



5

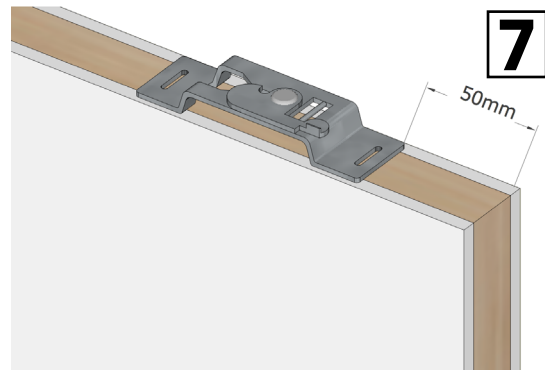
Loose the screws on the actuator. Insert actuator from the cut out and slide to cover the silver sticker. Tighten the screws to fix the actuator's position.



6

Closing Jamb

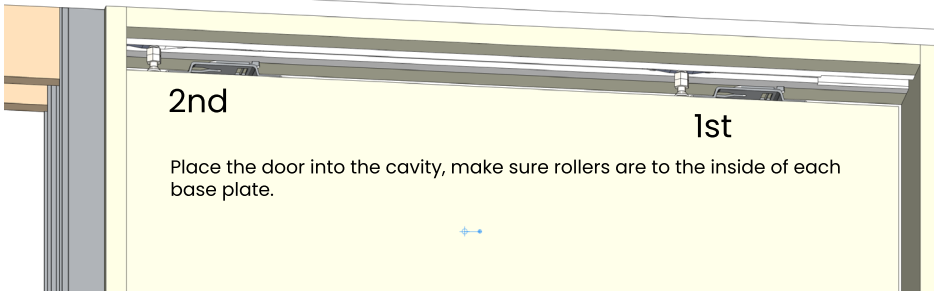
Fix Closing Jamb. (Not supplied in NSW)



7

50mm

Fix both base plate 50mm to the edge of the door.

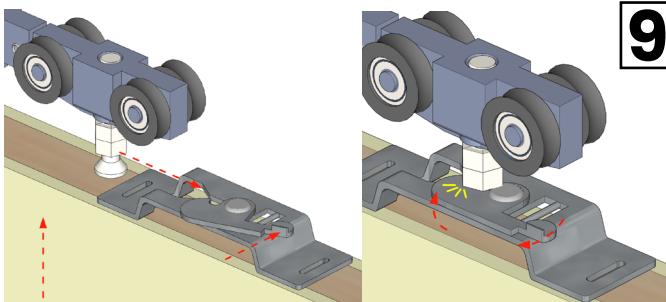


2nd

1st

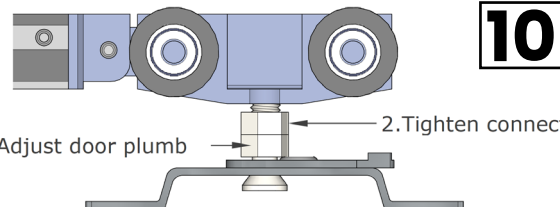
Place the door into the cavity, make sure rollers are to the inside of each base plate.

8



9

Lift the door to when the waist of the roller screw is facing the pening of the back plate. Push the roller screw (**soft-close first**) towards the opening with a finger or spanner provided, until the screw is caught by the quick release back plate.

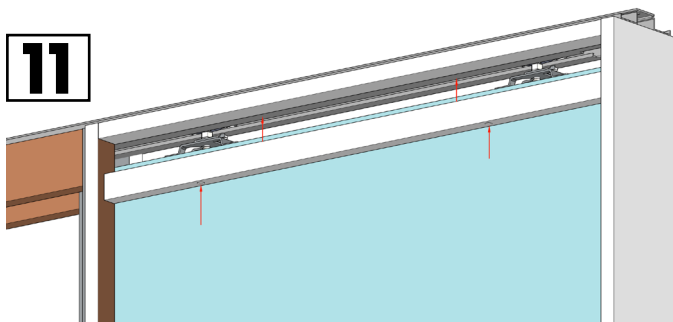


10

1. Adjust door plumb

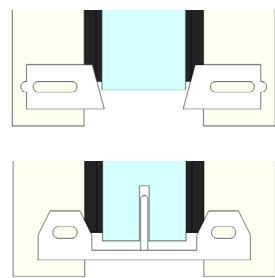
2. Tighten connection

Use spanner provided to adjust the bottom nut on the roller screw, until the door is at the desired height and is plumb with the jambs. **Tighten the top nut of the adjustment.**



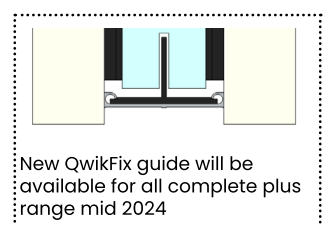
11

Cut the provided pelmets to the right opening length. The counter-sink point has been pilot drilled into the top jamb, please align the well. Fix with screws provided through the countersink position on the pelmet.



Fix nylon guide(s)

Floor clearance approx. : 7mm ~ 17mm



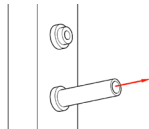
New QwikFix guide will be available for all complete plus range mid 2024

12

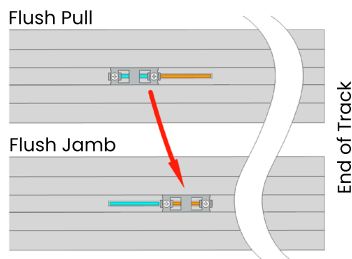
Flush Jamb (Finger pull) Transformation

1. Remove the 60mm buffer from the post. (2 sets to be removed on 2340 units)

*The buffer to be removed from the outside of the post for Complete Plus range cavities.



2. Loose screws on the rear actuator and move it 50mm towards the end of the track.



The approx. location is labelled with an orange sticker.

Push Open Devices (Option)

D4 Doors Push Open (NO SOFT-OPEN)

Remove all rubber buffer from the post.
Remove the rear actuator for the soft-close.
At 1030mm from the bottom of the door panel, drill a 75mm hole in the centre of the stile with a 22mm spade bit. Ensure hole drilled must be square and parallele to the door stile.
Route a 3.5mm recess for base of the push open device.
Insert the device and secure with provided screws.
Place the door in place and make sure it makes contact with the metal plate on the back post.

JEXIS™ Push Open (Hold Open)

Remove all rubber buffer from the post.
Move the rear actuator to approx. 200 mm to the end of the track.
At 1030mm from the bottom of the door panel, drill a 75mm hole in the centre of the stile with a 22mm spade bit. Ensure hole drilled must be square and parallele to the door stile.
Route a 4mm recess for base of the push open device.
Insert the device and secure with screws.
Place the door in place.